

# BUFFALO TRACE

## DISTILLERY

July 2, 2012

Dear Friend of Buffalo Trace,

Many thanks for your purchase of Thomas H. Handy Sazerac, our uncut and unfiltered Straight Rye Whiskey, named Best Rye Whiskey and awarded the Double Gold Medal by the 2011 San Francisco World Spirits Competition.

We hope you enjoy the unique whiskey contained in these bottles. Thomas H. Handy Sazerac Straight Rye Whiskey has been produced in response to consumer requests for more well-aged and barrel strength whiskey. This offering is comprised of barrels aged for over 6 years. We filled these barrels at 125 proof back in 2006, but after years of aging the whiskey is now 132.4 proof.

The glass bottle chosen for Thomas H. Handy Sazerac is designed to showcase the whiskey's dark and rich color. The back label provides a full product story and description. Every case has been hand bottled and labeled to ensure the highest quality finish. The tissue paper has been added to protect the finished package.

On the reverse side of this letter you'll see a fact sheet about the barrels selected for this particular release. Hopefully you and your customers will find the intricate details of these particular barrels interesting.

Thank you again for your purchase of this very limited supply of Thomas H. Handy Sazerac. If we at Buffalo Trace Distillery can be of any further assistance please do not hesitate to make contact at the following numbers or e-mail addresses:

Mark Brown  
(502) 696-5978

[mbrown@buffalotrace.com](mailto:mbrown@buffalotrace.com)

Kris Comstock  
(502) 696-5936

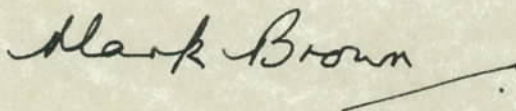
[kcomstock@buffalotrace.com](mailto:kcomstock@buffalotrace.com)

Websites:

[buffalotracedistillery.com](http://buffalotracedistillery.com)

[greatbourbon.com](http://greatbourbon.com)

With best regards,



Mark Brown  
President and CEO  
Buffalo Trace Distillery

113 GREAT BUFFALO TRACE  
FRANKLIN COUNTY  
FRANKFORT, KY 40601

POST OFFICE BOX 619  
FRANKFORT, KY 40602

502.223.7641 TEL  
502.875.5553 FAX

[WWW.BUFFALOTRACE.COM](http://WWW.BUFFALOTRACE.COM)

DISTILLING TRADITION SINCE 1787

# THOMAS H. HANDY SAZERAC STRAIGHT RYE WHISKEY

## Distiller

Buffalo Trace Distillery, Franklin County, Kentucky

## Age Profile

Year of Distillation: Spring of 2006  
Release: Summer of 2012  
Release Brand name: Thomas H. Handy Sazerac Straight Rye Whiskey  
Proof for release: 132.4 proof

## Recipe

Large Grain: Minnesota Rye  
Small Grain: Kentucky Corn; Distillers Grade #1 and #2  
Finish Grain: North Dakota Malted Barley

## Cooking / Fermentation

Milling screen: #10  
Cook Temperature: 240 degrees Fahrenheit  
Water: Kentucky limestone with reverse osmosis  
Fermentation: Carbon steel / black iron fermenter  
Mash: Sour

## Distillation & Aging

Distillation: Double distilled; beer still and doubler  
Proof off still: 135 proof  
Barrel: New, white oak; #4 char; charred for 55 seconds  
Barrel maker: Independent Stave; Lebanon KY  
Barrel entry proof: 125 proof  
Barrel size: 53 liquid gallons; 66.25 original proof gallons  
Warehouse: Warehouse O  
Floor: 5<sup>th</sup> Floor  
Evaporation loss: 30.23% of the original whiskey lost to evaporation

## Bottling

Barrel selection: 47 hand-picked barrels  
Filtration: None  
Product Age: 6 years and 3 months old at bottling  
Tasting comment: "Cinnamon, dark fruit, allspice. Lingering."