

BUFFALO TRACE

DISTILLERY

September 15, 2024

Hello!

Many thanks for your purchase of George T. Stagg, our uncut and unfiltered Kentucky Straight Bourbon Whiskey. We were deeply honored when our last release of George T. Stagg was awarded First Place for the Best Bourbon, American, and Kentucky Whiskey in the 2024 International Whisky Competition.

We hope you are delighted with the whiskey contained in these bottles. Our George T. Stagg bourbon was first launched in response to a consumer request for a well-aged and barrel strength whiskey. This year's offering is comprised of barrels aged for more than 15 years and 2 months. After years of aging, this bourbon now clocks in at 136.1 proof.

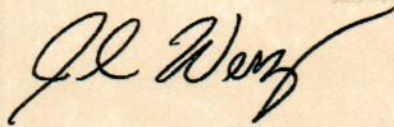
The crystal-clear glass bottle chosen for George T. Stagg is designed to showcase the whiskey's dark and rich color. The back label provides a full product description. Every case has been hand-bottled and labeled to ensure the highest quality finish. The tissue paper has been added to protect the finished package.

On the reverse side of this letter, you will see a fact sheet about the barrels selected for this particular release. Hopefully you will find the intricate details of these barrels interesting.

Thank you again for your purchase of this limited supply of George T. Stagg. If we at Buffalo Trace Distillery can be of any further assistance, please do not hesitate to make contact.

Website: buffalotracedistillery.com

With best regards,



Jake Wenz
President and CEO
Buffalo Trace Distillery



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GEORGE T. STAGG KENTUCKY STRAIGHT BOURBON WHISKEY

Distiller

Buffalo Trace Distillery, Franklin County, Kentucky

Age Profile

Year of Distillation: Fall of 2008 through Spring of 2009
Release: Fall of 2024
Release Brand Name: George T. Stagg Kentucky Straight Bourbon Whiskey
Proof for release: 136.1 Proof

Recipe

Large Grain: Kentucky Corn; Distillers Grade #1 and #2
Small Grain: Plump Rye
Finish Grain: Distiller's Malted Barley

Cooking / Fermentation

Milling screen: #10
Cook Temperature: 240 degrees Fahrenheit
Water: Kentucky limestone with reverse osmosis
Fermentation: Stainless Steel
Mash: Sour

Distillation & Aging

Distillation: Double distilled; beer still and doubler
Proof off still: 140 proof
Barrel: New, white oak; #4 char; charred for 55 seconds
Barrel maker: Cumberland Cooperage
Barrel entry proof: 125 proof
Barrel size: 53 liquid gallons; 66.25 original proof gallons
Warehouse: Rick Warehouse
Floor: Lower floors
Evaporation loss: 61% of the original whiskey lost to evaporation

Bottling

Filtration: None
Product Age: 15 years and 2 months old at bottling
Tasting comment: Nose: Powerful aroma of deep aged wood, rich oak and dark cherry
Palate: Deep, layered profile of bold spice, assertive oak, creamy caramel and a delicate touch of cinnamon
Finish: Long and drying, defined by strong oaky notes that linger pleasantly on the tongue, leaving a lasting impression of complexity and warmth