

# BUFFALO TRACE

## DISTILLERY

September 26, 2022

Hello!

Many thanks for your purchase of Sazerac 18 Year Old Kentucky Straight Rye Whiskey. Sazerac Rye 18 Year has twice been named in the top three finest whiskeys in the world by the Whiskey Bible.

We hope you are delighted with the whiskey contained in these bottles. In distilling and aging this product, we have attempted to make some of the finest American whiskey ever made. This collection of rye whiskey barrels was filled in the spring of 2003 and 2004 and carefully selected for this batch.

The glass bottle we've chosen showcases the whiskey's deep and rich colors with a classy look. The back label even provides a full product history and description. Every bottle has been hand bottled and labeled to ensure the highest quality finish. The tissue paper has been added to protect the finished package.

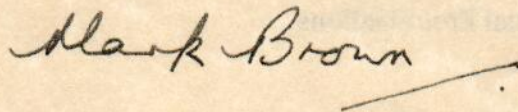
On the reverse side of this letter you'll see a fact sheet about the barrels selected for this year's vintage. Hopefully you will find the intricate details of these particular barrels as interesting and compelling as we do.

In closing, thank you again for your purchase of this limited supply of Sazerac Rye 18 Year Old. If we at Buffalo Trace Distillery can be of any further assistance, please do not hesitate to make contact.

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Websites:  
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With best regards,



Mark Brown  
President and CEO  
Buffalo Trace Distillery



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# SAZERAC 18 YEAR OLD KENTUCKY STRAIGHT RYE WHISKEY

## Distiller

Buffalo Trace Distillery, Franklin County, Kentucky

## Age Profile

Year of Distillation: Spring of 2003 and 2004

Release: Fall of 2022

Release Brand name: Sazerac 18 Year Old Kentucky Straight Rye Whiskey

Proof for release: 90 proof

## Recipe

Large Grain: Minnesota Rye

Small Grain: Kentucky Corn; Distillers Grade #1 and #2

Finish Grain: North Dakota Malted Barley

## Cooking / Fermentation

Milling screen: #10

Cook Temperature: 240 degrees Fahrenheit

Water: Kentucky Limestone with Reverse Osmosis

Fermentation: Carbon Steel / Black Iron fermenter

Mash: Sour

## Distillation & Aging

Distillation: Double distilled; beer still and doubler

Proof off still: 135 proof

Barrel: New, White Oak; #4 Char; charred for 55 seconds

Barrel maker: Independent Stave; Lebanon MO

Barrel entry proof: 125 proof

Barrel size: 53 liquid gallons; 66.25 Original Proof Gallons

Warehouse: Warehouses K, M, and P

Floor: 2<sup>nd</sup>, 3<sup>rd</sup>, and 4<sup>th</sup> floors

Evaporation loss: 74.0% of the original whiskey lost to evaporation

## Bottling

Filtration: Chill

Product Age: 18 years, 6 months old at bottling

Tasting comment: Nose: Orange peel, lemon zest, and molasses

Palate: A bold blend of black pepper, coriander seeds, and maple syrup

Finish: A well-rounded finish with mint, tobacco leaf, and oak